

Work Order ID 54846 -1

December 29, 2009 8:27:05 AM

SP Kit



Page 1

Item ID: D350-567-115 *AM*

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Floor Window *+ 1/P*

Start Date: 12/30/2009 Start Qty: ~~4.00~~



Cust Item ID:

Required Date: 1/13/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *mf*

Date: *09-12-29* Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

ES 5 10/01/09

HJ for BG 10/01/09

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/09

sf

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

ES 10/01/09

Work Order ID 54846

December 29, 2009 8:27:05 AM



Page 2

Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Floor Window

Start Date: 12/30/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 1/13/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-115

Location:

PPP Rev:

PPP 54846

Handwritten signature

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

Handwritten signature and date 10/01/01

Handwritten date 10-1-08 and circled 1

Picklist Print

December 29, 2009 8:27:04 AM

Work Order ID: 54846

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C632R12		Purchased	No			110	Each	147.0000	36.0000			



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST
112410

147

147

110

Each

1,356.000

36.0000



36

9/12/09

SP

AN960JD6



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST
104537
6085

1356

1055

301

36

Picklist Print

December 29, 2009 8:27:04 AM

Work Order ID: 54846



Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463 +1		Manufactured	No			110	f	577.1626	17.6400			



Seal

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	75.3752	
31350	1.8278	
34305	18.25	
41121	3.75	
43841	51.5474	
Main Warehouse		
ST404	501.7873684	
50075	501.787368	

IX (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1 +1



Doubler

Manufactured No

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	3.0000	
31350	1.8278	
34305	18.25	
41121	3.75	
43841	51.5474	
Main Warehouse		
ST404	501.7873684	
50075	501.787368	

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST211	3	
52358	3	

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	0.0000	
31350	1.8278	
34305	18.25	
41121	3.75	
43841	51.5474	
Main Warehouse		
ST404	501.7873684	
50075	501.787368	

D3294-1 +1



Bracket

Manufactured No

December 29, 2009 8:27:04 AM

Shop Packet Print

Picklist Print

December 29, 2009 8:27:04 AM

Work Order ID: 54846

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3295-041 Floor Window		Manufactured	No			110	Each	17.0000	4.0000		9/12/09 SP	

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	14	
	50101	7	
	53736	7	

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST212	3	
	50101	3	

D3296-041

Manufactured No

110 Each 20.0000 4.0000

Door Assembly

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	12	
	50767	3	
	51970	9	
Main Warehouse	ST218	8	
	52883	8	

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Shop Packet Print

Picklist Print

December 29, 2009 8:27:04 AM

Work Order ID: 54846

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window



Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-5	x2	Purchased	No			110	Each	2,485.000	8.0000			
<div style="display: flex; justify-content: space-between;"> <div>  </div> <div> <u>Warehouse</u> <u>Location</u> Main Warehouse ST 10903D 111916 </div> <div> <u>Loc Qty</u> 2485 6 2479 </div> <div> <u>Loc Code</u> </div> </div>												
<div style="display: flex; justify-content: space-between;"> <div>  </div> <div> </div> <div> </div> <div> </div> </div>												

Rivet, Universal Head

MS20470AD4-6 x115 Purchased

No

Rivet, Universal Head

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

2485

6

2479

110

Each

858.0000

460.0000

MS20470AD4-7 x15

Purchased

No

Rivet, Universal Head

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

858

13

845

110

Each

2,907.000

60.0000

MS20470AD4-7 x15

Purchased

No

Rivet, Universal Head

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

2907

307

2600

MS20470AD4-7 x15

Purchased

No

Rivet, Universal Head

Shop Packet Print

December 29, 2009 8:27:05 AM

Picklist Print

December 29, 2009 8:27:05 AM

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Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS210421.06	KS	Purchased	No			110	Each	298.0000	36.0000			



Nut



9/10/09

S4

418

Warehouse
Location

Loc QtyLoc Code

Main Warehouse

ST

298

110123

11

110731

14

111548

1

112369

76

112433

98

112465

100

34

REFERENCE ONLY

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08